

# 曲げ金型一覧表

下記●印の曲げ金型(ベンダーロール)で曲げ加工可能です。パイプ径60.5φまでとなります

φ	8	10	11	12	13	15	16	18	20	25	28	30	33.5	34	35	37.5	40	45	50	55	58	60	65	70	74	75	80	85	90	100	110	115	120	125	127.5	130	140	150	160	200													
6									●																																			6									
6.35		●		●		●		●															●																							6.35							
8	●	●	●	●		●		●	●														●																							8							
10						●		●	●	●					●								●																								10						
12									●															●																							12						
12.7						●	●	●	●	●		●					●		●				●																								12.7						
14									●	●	●	●												●																								14					
15.9										●		●					●	●	●				●		●			●		●																		15.9					
16									●			●					●		●					●		●			●																			16					
17.3										●					●		●											●	●	●																			17.3				
18												●											●			●																							18				
19																																																	19				
19.1												●			●		●	●	●				●	●	●			●	●	●		●	●	●															19.1				
19.5															●																																			19.5			
20																	●	●	●				●					●		●																			20				
21.7																							●																										21.7				
22																							●																										22				
22.2	●											●	●		●		●	●	●				●	●	●	●	●	●	●	●	●	●	●	●	●													22.2					
23															●																																			23			
25												●					●	●	●				●	●	●			●		●																					25		
25.4																	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	25.4			
27.2																							●		●			●		●																					27.2		
28.6																	●	●	●				●	●	●			●		●																					28.6		
31																		●	●	●			●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	31			
31.8																		●	●	●			●	●	●			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	31.8		
32																																																				32	
34																																																				34	
35																							●	●				●	●	●																					35		
36																																																				36	
38.1																												●	●	●																					38.1		
41																												●																								41	
42																													●																							42	
42.7																																																				42.7	
45																																																				45	
48.6																																																					48.6
50																																																				50	
50.8																																																					50.8
60																																																				60	
60.5																																																					60.5

●があっても加工不可となる場合がございます。一度お問い合わせ頂ければ幸いです。