曲げ金型一覧表

下記●印の曲げ金型（ベンダーロール）で曲げ加工可能です。パイプ径60.5φまでとなります

φ＼R	8	10	11	12	13	15	16	18	20	25	28	30	33.5	34	35	37.5	40	45	50	55	58	60	65	70	74	75	80	85	90	100	110	115	120	125	127.5	130	140	150	160	200	
6									●																																6
6.35		●		●		●		●														●																			6.35
8	●	●	●	●		●		●	●													●																			8
10						●		●	●	●					●				●																						10
12									●			●										●																			12
12.7							●	●	●	●		●					●		●			●																			12.7
14									●	●	●	●					●		●														●			●		●			14
15.9										●		●					●	●	●			●		●			●		●												15.9
16									●			●					●		●					●			●														16
17.3										●					●		●										●	●	●												17.3
18												●							●					●						●											18
19																														●											19
19.1												●			●		●		●			●	●	●			●	●	●		●	●	●								19.1
19.5															●															●											19.5
20																	●		●			●					●			●											20
21.7																						●																			21.7
22																						●								●											22
22.2		●										●	●		●		●	●	●			●		●		●	●	●	●	●	●		●				●				22.2
23															●																										23
25												●					●	●	●			●		●			●			●											25
25.4																	●	●	●	●	●	●			●	●	●			●			●			●		●			25.4
27.1																						●																			27.1
27.2																			●			●		●			●														27.2
28																			●																						28
28.6																	●	●	●			●		●			●			●								●			28.6
31																		●	●			●	●			●	●			●			●					●			31
31.8																			●			●	●			●	●		●	●			●					●		●	31.8
32																								●																	32
34																																			●	●					34
35																						●		●			●		●	●			●								35
36																																						●			36
38.1																											●		●	●			●					●			38.1
41																											●														41
42																											●													●	42
42.7																														●										●	42.7
45																														●	●		●							●	45
48.6																														●											48.6
50																															●										50
50.8																															●			●							50.8
60																																						●	●	●	60
60.5																																						●	●		60.5

●があっても加工不可となる場合がございます。一度お問い合わせ頂ければ幸いです。