

曲げ金型一覧表

下記●印の曲げ金型(バンダーロール)で曲げ加工可能です。パイプ径60.5φまでとなります。

φ \ R	8	10	11	12	13	15	16	18	20	25	28	30	33.5	34	35	37.5	40	45	50	55	58	60	65	70	74	75	80	85	90	100	110	115	120	125	128	130	140	150	160	200							
6									●																																		6				
6.35		●				●		●															●																						6.35		
8	●	●	●	●		●		●	●														●																						8		
10						●		●	●	●					●				●																										10		
12								●	●			●											●																						12		
12.7						●	●	●	●		●						●	●					●																						12.7		
14								●	●	●	●																							●			●		●					14			
15.9									●	●								●	●	●		●	●		●	●			●															15.9			
16								●			●							●	●					●				●																	16		
17.3									●						●			●										●	●	●															17.3		
18											●								●						●																				18		
19																																													19		
19.1											●				●		●	●					●	●	●			●	●	●		●	●	●										19.1			
19.5															●																														19.5		
20																	●	●					●					●																	20		
21.7																							●																						21.7		
22																							●																						22		
22.2		●											●	●		●		●	●				●	●		●	●	●	●	●	●	●													22.2		
23															●																															23	
25												●						●	●	●		●	●		●			●																		25	
25.4												●						●	●	●	●	●		●		●	●	●	●	●		●					●		●						25.4		
27.2																			●						●			●																		27.2	
28																			●																											28	
28.6																		●	●	●		●	●		●			●																		28.6	
31																		●	●				●	●		●	●		●					●								●		31			
31.8																		●	●				●	●		●	●		●	●					●							●		●	31.8		
32																										●																				32	
34																													●	●							●									34	
35																							●	●		●	●		●																35		
36																																														36	
38.1																												●	●	●						●							●		38.1		
41																												●																		41	
42																												●																●		42	
42.7																																												●		42.7	
45																																												●		45	
48.6																																														48.6	
50																																														50	
50.8																																															50.8
60																																												●	●	●	60
60.5																																												●	●		60.5

●があっても加工不可となる場合がございます。一度お問い合わせ頂ければ幸いです。