

曲げ金型一覧表

下記●印の曲げ金型(ベンダーロール)で曲げ加工可能です。パイプ径60.5φまでとなります。

$\phi \backslash R$	8	10	11	12	13	15	16	18	20	25	28	30	33.5	34	35	37.5	40	45	50	55	58	60	65	70	74	75	80	85	90	100	110	115	120	125	128	130	140	150	160	200			
6									●																																6		
6.35		●		●		●		●														●																			6.35		
8	●	●	●	●		●		●	●													●																			8		
10						●		●	●	●					●				●																						10		
12								●				●										●																			12		
12.7						●	●	●	●	●		●					●		●			●																			12.7		
14								●	●	●	●	●																						●			●				14		
15.9									●		●	●					●	●	●			●		●			●		●													15.9	
16									●			●					●		●					●				●														16	
17.3									●						●		●										●	●	●													17.3	
18												●							●						●						●											18	
19																															●											19	
19.1										●				●		●	●	●			●	●	●				●	●	●		●	●	●								19.1		
19.5														●																	●											19.5	
20																	●		●			●					●			●												20	
21.7																						●									●											21.7	
22																						●									●											22	
22.2	●											●	●		●		●	●	●			●		●		●	●	●	●	●	●		●			●			●		22.2		
23															●																											23	
25										●							●	●	●			●		●				●														25	
25.4										●							●	●	●	●	●	●			●	●	●	●		●			●			●		●				25.4	
27.2																			●						●			●														27.2	
28																			●																							28	
28.6																	●	●	●			●		●				●			●											28.6	
31																		●	●			●	●			●	●		●				●				●					31	
31.8																			●			●	●			●	●		●	●			●				●		●		●	31.8	
32																								●																		32	
34																													●	●							●						34
35																						●		●				●		●	●			●								35	
36																																							●			36	
38.1																											●		●	●					●				●				38.1
41																											●															41	
42																											●													●		42	
42.7																																●								●		42.7	
45																														●	●			●						●		45	
48.6																															●											48.6	
50																																●										50	
50.8																																●			●							50.8	
60																																						●	●	●		60	
60.5																																						●	●			60.5	

●があっても加工不可となる場合がございます。一度お問い合わせ頂ければ幸いです。