

曲げ金型一覧表

下記●印の曲げ金型(ベンダーロール)で曲げ加工可能です。パイプ径60.5φまでとなります。

$\phi \backslash R$	8	10	11	12	13	15	16	18	20	25	28	30	33.5	34	35	37.5	40	45	50	55	58	60	65	70	74	75	80	85	90	100	110	115	120	125	128	130	140	150	160	200				
6									●																																	6		
6.35		●		●		●		●														●																					6.35	
8	●	●	●	●		●		●	●													●																					8	
10						●		●	●	●					●				●																								10	
12									●			●										●																					12	
12.7						●	●	●	●			●					●		●			●																					12.7	
14								●	●	●	●	●																				●				●		●					14	
15.9									●			●					●	●	●			●		●				●		●													15.9	
16								●				●					●		●					●				●																16
17.3									●						●		●											●	●	●														17.3
18												●							●					●							●													18
19																															●													19
19.1											●				●		●		●			●	●	●				●	●	●		●	●	●									19.1	
19.5															●																●													19.5
20																	●		●			●						●			●													20
21.7																						●																						21.7
22																						●									●													22
22.2	●											●	●		●		●	●	●			●		●		●	●	●	●	●	●	●		●			●						22.2	
23															●																													23
25												●					●	●	●			●		●				●																25
25.4												●					●	●	●	●	●	●			●		●	●	●		●			●			●		●					25.4
27.2																			●						●			●																27.2
28																			●																									28
28.6																	●	●	●			●		●				●			●													28.6
31																		●	●			●	●			●	●			●			●					●					31	
31.8																			●			●	●			●	●		●	●		●	●		●				●			●		31.8
32																									●																			32
34																																					●							34
35																●		●									●		●	●				●										35
36																																								●				36
38.1																											●		●	●				●					●					38.1
41																											●																	41
42																											●															●		42
42.7																																●										●		42.7
45																																●	●									●		45
48.6																																●												48.6
50																																	●											50
50.8																																	●			●								50.8
60																																							●	●	●		60	
60.5																																							●	●			60.5	

●があっても加工不可となる場合がございます。一度お問い合わせ頂ければ幸いです。